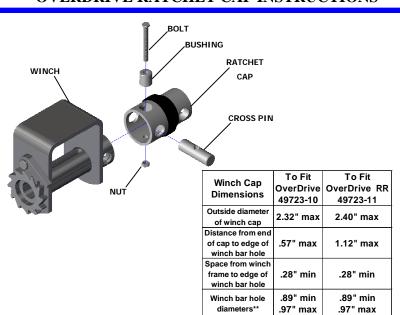




OVERDRIVE RATCHET CAP INSTRUCTIONS



- 1. INSTALL RATCHET CAP ONTO WINCH DRIVE END.
- 2. INSERT CROSS PIN THROUGH HOLES IN RATCHET CAP AND DRIVE END OF WINCH.
- 3. LINE UP SMALL HOLE IN RATCHET CAP AND CROSS PIN SO THAT THE BOLT CAN BE INSERTED THROUGH BOTH PARTS.
- 4. INSERT BOLT AND BUSHING THROUGH HOLES IN RATCHET CAP AND DRIVE END OF WINCH.
- 5. INSTALL NUT TO END OF BOLT. TIGHTEN NUT TO APPROX. 50 IN-LB.
- 6. OPTIONAL: TACK WELD END OF BOLT AND NUT TO SECURE RATCHET CAP IN PLACE. IF REQUIRED USE TOUCH UP PAINT TO PROTECT TACK WELD AREA.
- 7. ANY EXCESIVE BURRS IN OR AROUND BAR HOLES ON WINCH DRIVE CAP MUST BE REMOVED BY GRINDING OR FILING FOR PROPER FIT. WINCH BAR HOLES IN CAP MUST BE IN A SINGLE PLANE 90 DEGREES APART.

P/N 49723-011 INSTRUCTION SHEET